

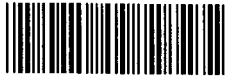
Date: Thursday, 11/12/2008 8:33:10 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : PAINT
Job Number : 43977	
Estimate Number : 10804	
P.O. Number :	Part Number : D2965
This Issue : 11/12/2008 S.O. No. :	Drawing Number : D2965
Prsht Rev. : NC	Project Number :
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 43297	Material :
Written By : _____	Due Date : 18/12/2008 Qty: 1 Um: Each
Checked & Approved By : <u>W</u>	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D2965	Cap, 105 Skidtube
-----	-------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Cap, 105 Skidtube

B

43288

HJ

08-12-11

(X)

2.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



M109152



(X)

Comment: POWDER COATING

POWDER COAT WHITE AS PER QSI 005 4.3

START TIME :

1:40 OF

OVEN TEMPERATURE :

320

FINISH TIME:

2:10

M-H 08/12/11

Tools:

3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



HJ



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-12-12

4.0	ALS41032225	Insert
-----	-------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

INSERT

Pick:

Qty Part Number

Description

Batch

2 ALS7-1032-225

Insert

M109817

or AKS7-1032-225

or ALS4-1032-225

HJ 08-12-12

Date: Thursday, 11/12/2008 8:33:10 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PAINT

Job Number: 43977

Part Number: D2965

Job Number:



Seq. #:

Machine Or Operation:

Description :

or AKS4-1032-225

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Install Inserts as per Dwg D2965

JD 08-12-12 (1)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Scout 12/12 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock USING NEW B/N
Location: _____

Finishing

mf 08/12/12

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/15 (1)

Job Completion

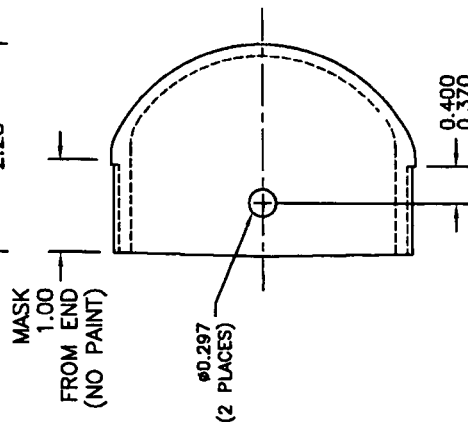
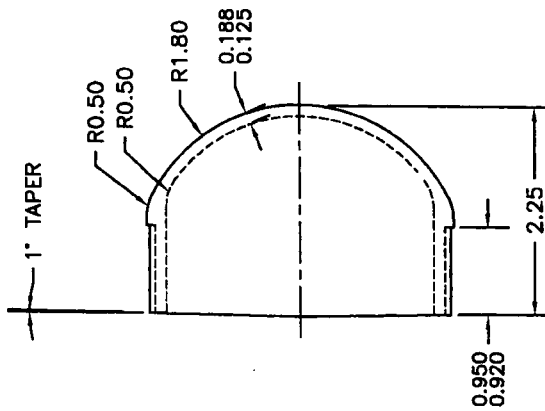


mf 08-12-12

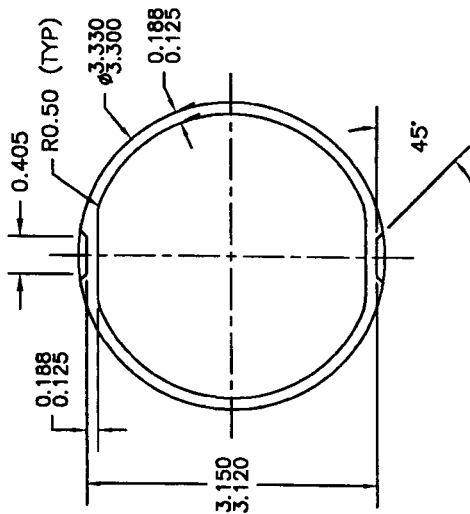
DART**RELEASED**

06.12.12

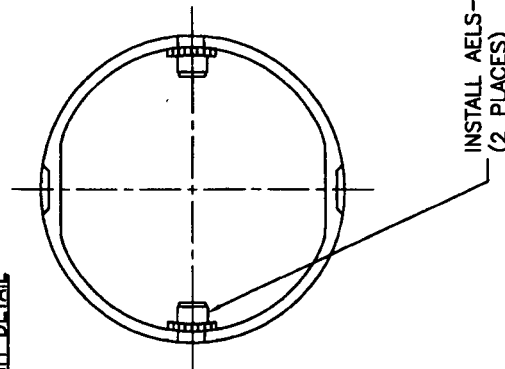
DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED PH	APPROVED PH	DRAWING NO. D2965	REV. B SHEET 1 OF 2
DATE 06.11.01		TITLE CAP	SCALE 1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	

w/o
43977

D2965 CASTING DETAIL



D2965 FINISH DETAIL



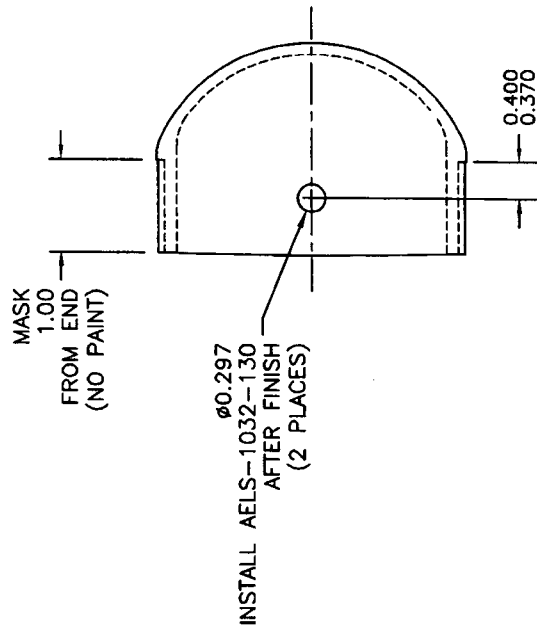
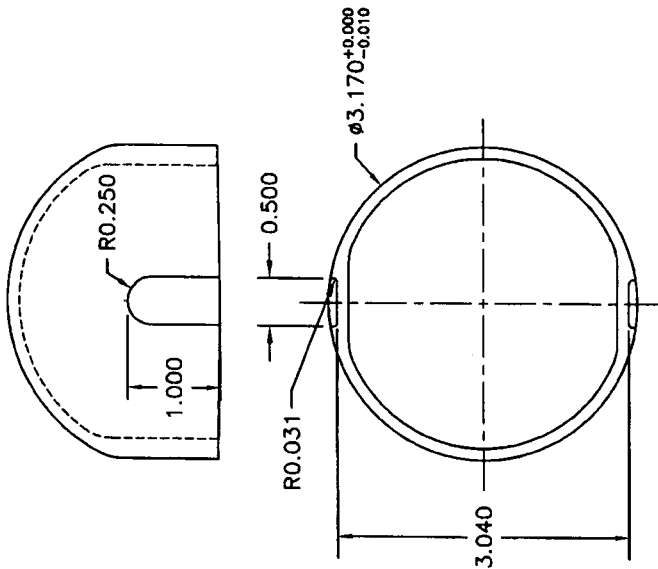
- D2965 CAP
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
 - 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE INCHES

Copyright © 2000 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2965	REV. B SHEET 2 OF 2
DATE 06.11.01		TITLE CAP	SCALE 1:2

RELEASED*06.12.12***D2965-3 FINISH DETAIL****D2965-3 CAP MACHINING DETAIL**
(MAKE FROM D2965 CAP)

- D2965-3 CAP**
- 1) MATERIAL: MAKE FROM D2965 CAP
 - 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE INCHES

Copyright © 2000 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.